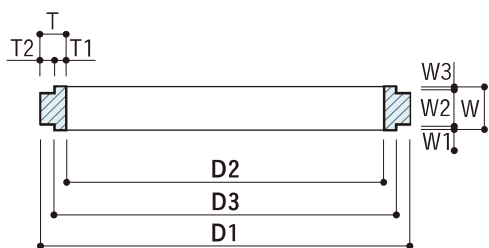


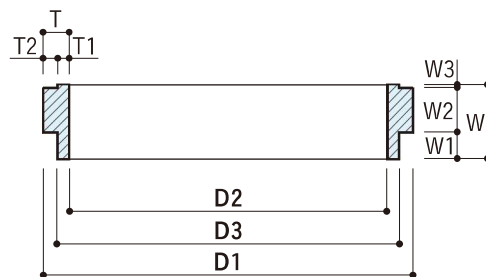
## ダイヤリング寸法及び製造方式一覧

| 種別        | 製品番号  | T (mm) | T1 (mm) | T2 (mm) | W (mm) | W1 (mm) | W2 (mm) | W3 (mm) | D1 (mm) | D2 (mm) | D3 (mm) | 補強材断面<br>積 (cm <sup>2</sup> ) | 溶接<br>サイズ<br>(mm) | 重量<br>(kgf) | 製造方式          |
|-----------|-------|--------|---------|---------|--------|---------|---------|---------|---------|---------|---------|-------------------------------|-------------------|-------------|---------------|
| DS<br>タイプ | DS100 | 22     | 9       | 13      | 22     | 5       | 12      | 5       | 144     | 100     | 118     | 3.54                          | 6                 | 1.04        | 切り<br>板<br>方式 |
|           | DS125 | 22     | 9       | 13      | 25     | 5       | 15      | 5       | 169     | 125     | 143     | 4.20                          | 6                 | 1.49        |               |
|           | DS150 | 22     | 9       | 13      | 28     | 5       | 18      | 5       | 194     | 150     | 168     | 4.86                          | 6                 | 2.03        |               |
|           | DS175 | 22     | 9       | 13      | 28     | 5       | 18      | 5       | 219     | 175     | 193     | 4.86                          | 6                 | 2.33        |               |
|           | DS200 | 22     | 9       | 13      | 32     | 5       | 22      | 5       | 244     | 200     | 218     | 5.74                          | 6                 | 3.11        |               |
|           | DS250 | 25     | 9       | 16      | 36     | 5       | 26      | 5       | 300     | 250     | 268     | 7.40                          | 6                 | 4.98        | パイ<br>プ<br>方式 |
|           | DS300 | 25     | 9       | 16      | 40     | 5       | 30      | 5       | 350     | 300     | 318     | 8.40                          | 6                 | 6.70        |               |
|           | DS350 | 25     | 9       | 16      | 44     | 5       | 34      | 5       | 400     | 350     | 368     | 9.40                          | 6                 | 8.66        |               |
|           | DS400 | 25     | 9       | 16      | 48     | 5       | 38      | 5       | 450     | 400     | 418     | 10.40                         | 6                 | 10.86       |               |
|           | DS450 | 25     | 9       | 16      | 52     | 5       | 42      | 5       | 500     | 450     | 468     | 11.40                         | 6                 | 13.32       |               |
|           | DS500 | 25     | 9       | 16      | 56     | 5       | 46      | 5       | 550     | 500     | 518     | 12.40                         | 6                 | 16.02       |               |
|           | DS550 | 25     | 9       | 16      | 60     | 5       | 50      | 5       | 600     | 550     | 568     | 13.40                         | 6                 | 18.97       |               |
|           | DS600 | 25     | 9       | 16      | 64     | 5       | 54      | 5       | 650     | 600     | 618     | 14.40                         | 6                 | 22.16       |               |
| DL<br>タイプ | DL100 | 25     | 11      | 14      | 28     | 4       | 20      | 4       | 150     | 100     | 122     | 5.88                          | 9                 | 1.78        | 切り<br>板<br>方式 |
|           | DL125 | 25     | 11      | 14      | 32     | 4       | 24      | 4       | 175     | 125     | 147     | 6.88                          | 9                 | 2.51        |               |
|           | DL150 | 25     | 11      | 14      | 32     | 4       | 24      | 4       | 200     | 150     | 172     | 6.88                          | 9                 | 2.94        |               |
|           | DL175 | 25     | 11      | 14      | 40     | 4       | 32      | 4       | 225     | 175     | 197     | 8.88                          | 9                 | 4.35        |               |
|           | DL200 | 25     | 11      | 14      | 40     | 4       | 32      | 4       | 250     | 200     | 222     | 8.88                          | 9                 | 4.90        |               |
|           | DL250 | 25     | 11      | 14      | 50     | 10      | 36      | 4       | 300     | 250     | 272     | 10.54                         | 9                 | 7.09        | パイ<br>プ<br>方式 |
|           | DL300 | 25     | 11      | 14      | 70     | 26      | 40      | 4       | 350     | 300     | 322     | 13.30                         | 9                 | 10.55       |               |
|           | DL350 | 25     | 11      | 14      | 85     | 36      | 45      | 4       | 400     | 350     | 372     | 15.65                         | 9                 | 14.32       |               |
|           | DL400 | 25     | 11      | 14      | 100    | 46      | 50      | 4       | 450     | 400     | 422     | 18.00                         | 9                 | 18.68       |               |
|           | DL450 | 25     | 11      | 14      | 105    | 46      | 55      | 4       | 500     | 450     | 472     | 19.25                         | 9                 | 22.36       |               |
|           | DL500 | 25     | 11      | 14      | 115    | 46      | 65      | 4       | 550     | 500     | 522     | 21.75                         | 9                 | 27.97       |               |
|           | DL550 | 25     | 11      | 14      | 125    | 46      | 75      | 4       | 600     | 550     | 572     | 24.25                         | 9                 | 34.20       |               |
|           | DL600 | 25     | 11      | 14      | 135    | 46      | 85      | 4       | 650     | 600     | 622     | 26.75                         | 9                 | 41.04       |               |



W1=W3

[DS100~DS600, DL100~DL200]



W1≠W3

[DL250~DL600]